



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Perfect-It™ Gelcoat Heavy Cutting Compound, 36101, 36102, 36103, 36104

#### Product Identification Numbers

LB-K100-1680-1, LB-K100-1686-1, 60-4550-8600-3, 60-4550-8601-1, 60-4550-8602-9, 60-4550-8603-7  
7100087466, 7100087736, 7100087465, 7100087464

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Gel Coat, Marine

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive Aftermarket
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

##### Pictograms

Not applicable.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	30 - 60 Trade Secret *
Aluminum Oxide (non-fibrous)	1344-28-1	10 - 30 Trade Secret *
Hydrotreated Light Petroleum Distillates	64742-47-8	10 - 30 Trade Secret *
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	3 - 7 Trade Secret *
Polyethylene-Polypropylene Glycol	9003-11-6	3 - 7 Trade Secret *
Mineral Oil	8042-47-5	1 - 5 Trade Secret *
Glycerin	56-81-5	0.5 - 1.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Keep out of reach of children. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
Glycerin	56-81-5	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m <sup>3</sup>	A3: Confirmed animal carcin., SKIN
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m <sup>3</sup>	A4: Not class. as human carcin
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

No engineering controls required.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

White

**Specific Physical Form:**

Gel

**Odor**

Slight Solvent

**Odor threshold**

*No Data Available*

**pH**

7.5 - 9

**Melting point**

*No Data Available*

**Boiling Point**

*No Data Available*

**Flash Point**

No flash point

**Evaporation rate**

*No Data Available*

**Flammability (solid, gas)**

Not Applicable

**Flammable Limits(LEL)**

*No Data Available*

**Flammable Limits(UEL)**

*No Data Available*

**Vapor Pressure**

*No Data Available*

**Vapor Density**

*No Data Available*

**Density**

8.8 - 9.0 lb/gal

**Specific Gravity**

1.05 - 1.1 [Ref Std: WATER=1]

**Solubility In Water**

*No Data Available*

**Solubility- non-water**

*No Data Available*

**Partition coefficient: n-octanol/ water**

*No Data Available*

**Autoignition temperature**

*No Data Available*

<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	30,000 - 40,000 centipoise [ <i>Test Method</i> :Brookfield]
<b>Average particle size</b>	<i>No Data Available</i>
<b>Bulk density</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	0 % weight
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	14.5 % weight [ <i>Test Method</i> :calculated per CARB title 2]
<b>Percent volatile</b>	60.3 % weight
<b>Percent volatile</b>	<i>No Data Available</i>
<b>Softening point</b>	<i>No Data Available</i>
<b>VOC Less H2O &amp; Exempt Solvents</b>	323 g/l [ <i>Test Method</i> :calculated SCAQMD rule 443.1]

\* The values noted with an asterisk (\*) in the above table are representative values based on testing of raw materials and selected products. Additionally, a material's characteristics may change depending upon the process and conditions of use at a facility, including further changes in particle size, or mixture with other materials. In order to obtain specific data for the material, we recommend the user conduct characterization testing based on the use factors at the specific facility.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

No Data Available

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No known health effects.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Hydrotreated Light Petroleum Distillates	Inhalation-Vapor	Professional judgement	LC50 estimated to be 20 - 50 mg/l
Hydrotreated Light Petroleum Distillates	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydrotreated Light Petroleum Distillates	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene-Polypropylene Glycol	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Polyethylene-Polypropylene Glycol	Ingestion	Rat	LD50 5,700 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Dermal	Not available	LD50 > 5,000 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	LD50 20,000 mg/kg
Mineral Oil	Dermal	Rabbit	LD50 > 2,000 mg/kg
Mineral Oil	Ingestion	Rat	LD50 > 5,000 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
Mineral Oil	Rabbit	No significant irritation
Glycerin	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
Mineral Oil	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
Hydrotreated Light Petroleum Distillates	Guinea pig	Not classified
Polyethylene Glycol Sorbitan Monooleate	Guinea pig	Not classified
Mineral Oil	Guinea pig	Not classified
Glycerin	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
Hydrotreated Light Petroleum Distillates	In Vitro	Not mutagenic
Hydrotreated Light Petroleum Distillates	In vivo	Not mutagenic
Polyethylene Glycol Sorbitan Monooleate	In Vitro	Not mutagenic
Mineral Oil	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
Hydrotreated Light Petroleum Distillates	Not Specified	Not available	Not carcinogenic
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Mineral Oil	Dermal	Mouse	Not carcinogenic
Mineral Oil	Inhalation	Multiple animal species	Not carcinogenic
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Hydrotreated Light Petroleum Distillates	Not Specified	Not classified for female reproduction	Rat	NOAEL Not available	1 generation
Hydrotreated Light Petroleum Distillates	Not Specified	Not classified for male reproduction	Rat	NOAEL Not available	1 generation
Hydrotreated Light Petroleum Distillates	Not Specified	Not classified for development	Rat	NOAEL Not available	1 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for female reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for male reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis

Mineral Oil	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Mineral Oil	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Mineral Oil	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Polyethylene Glycol Sorbitan Monooleate	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 4,132 mg/kg/day	90 days
Mineral Oil	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
Mineral Oil	Ingestion	liver   immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
Glycerin	Inhalation	respiratory system   heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years

### Aspiration Hazard

Name	Value
Hydrotreated Light Petroleum Distillates	Aspiration hazard
Mineral Oil	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information



**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Aluminum Oxide (non-fibrous)	1344-28-1	Trade Secret 10 - 30

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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