



Safety Data Sheet

Copyright, 2025, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	28-0172-8	Version Number:	8.01
Issue Date:	02/10/25	Supersedes Date:	02/25/22

SECTION 1: Identification

1.1. Product identifier

3M™ Blue Cream Hardener 05766

Product Identification Numbers

ID Number	UPC	ID Number	UPC
60-9800-3723-2			

7100009748

1.2. Recommended use and restrictions on use

Recommended use

Automotive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Organic Peroxide: Type E.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Heating may cause a fire.

Causes serious eye irritation.

May cause an allergic skin reaction.

Causes damage to organs:

cardiovascular system |

nervous system |

kidney/urinary tract |

respiratory system |

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep away from clothing and other combustible materials.

Keep only in original container.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed: Call a POISON CENTER or doctor/physician.

Specific treatment (see Notes to Physician on this label).

Storage:

Protect from sunlight.

Store at temperatures not exceeding 32°C/90°F. Keep cool.

Store locked up.

Store separately.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

2% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Benzoyl Peroxide	94-36-0	30 - 60 Trade Secret *
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	10 - 30 Trade Secret *
Water	7732-18-5	10 - 30 Trade Secret *
Calcium Sulfate	7778-18-9	1 - 10 Trade Secret *
Zinc Stearate	557-05-1	1 - 10 Trade Secret *
Ethylene Glycol	107-21-1	<= 7.5 Trade Secret *
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	<= 5 Trade Secret *
Ferric Ammonium Ferrocyanide	25869-00-5	<= 1 Trade Secret *
Ferric Ferrocyanide	14038-43-8	<= 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode. Part of the oxygen for combustion is supplied

by the peroxide itself.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Protect from sunlight. Protect from sunlight. Protect from sunlight. Protect from sunlight. Store at temperatures not exceeding 32°C/90°F. Keep cool. Store at temperatures not exceeding 32°C/90°F. Keep cool. Store at temperatures not exceeding 32°C/90°F. Keep cool. Store at temperatures not exceeding 32°C/90°F. Keep cool. Store at temperatures not exceeding 32°C/90°F. Keep cool. Store at temperatures not exceeding 32°C/90°F. Keep only in original container. Keep only in original container. Keep only in original container. Keep only in original container. Keep only in original container. Store separately. Store separately. Store separately. Store separately. Keep/store away from clothing and other combustible materials. Keep/store away from clothing and other combustible materials. Keep/store away from clothing and other combustible materials. Keep/store away from clothing and other combustible materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylene Glycol	107-21-1	ACGIH	TWA(Vapor fraction):25 ppm;STEL(Vapor fraction):50 ppm;STEL(Inhalable aerosol):10 mg/m3	A4: Not class. as human carcin
Zinc Stearate	557-05-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Calcium Sulfate	7778-18-9	ACGIH	TWA(inhalable fraction):10 mg/m3	
Calcium Sulfate	7778-18-9	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Benzoyl Peroxide	94-36-0	ACGIH	TWA:5 mg/m3	A4: Not class. as human carcin
Benzoyl Peroxide	94-36-0	OSHA	TWA:5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Blue

Specific Physical Form:

Paste

Odor

Slight Ester

Odor threshold

No Data Available

pH

No Data Available

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

111 °C [*Test Method:Estimated*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Organic Peroxide: Type E.

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.2 g/ml

Specific Gravity

1.2 [*Ref Std:WATER=1*] [*Details:@ 25 C*]

Solubility in Water

Negligible

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

410 °C [*Test Method:Estimated*]

Decomposition temperature

50 °C [*Details:SADT >=50C (122F)*]

Viscosity

70,000 centipoise - 150,000 centipoise

Hazardous Air Pollutants

0 - 0.1209 lb HAPS/lb solids [*Test Method:Calculated*]

Molecular weight

No Data Available

Volatile Organic Compounds

0 % weight [*Test Method:calculated per CARB title 2*]

Volatile Organic Compounds

0 - 90 g/l [*Test Method:calculated SCAQMD rule 443.1*]

Percent volatile

21 - 28.5 % weight

VOC Less H₂O & Exempt Solvents

0 - 121 g/l [*Test Method:calculated SCAQMD rule 443.1*]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Accelerators

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

May be harmful in contact with skin.

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Cardiac Effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Benzoyl Peroxide	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Benzoyl Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
Benzoyl Peroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.5 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Calcium Sulfate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.61 mg/l
Calcium Sulfate	Ingestion	Rat	LD50 > 1,581 mg/kg
Calcium Sulfate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Ethylene Glycol	Ingestion	Human	LD50 1,600 mg/kg
Ethylene Glycol	Inhalation-Dust/Mist (4 hours)	Other	LC50 estimated to be 5 - 12.5 mg/l
Ethylene Glycol	Dermal	Rabbit	9,530 mg/kg
Zinc Stearate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zinc Stearate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Zinc Stearate	Ingestion	Rat	LD50 > 2,000 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Dermal	Rabbit	LD50 > 16,960 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	LD50 4,240 mg/kg
Ferric Ferrocyanide	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Ferric Ammonium Ferrocyanide	Dermal	Rat	LD50 > 2,000 mg/kg
Ferric Ammonium Ferrocyanide	Ingestion	Rat	LD50 > 2,000 mg/kg
Ferric Ferrocyanide	Ingestion	similar compounds	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
------	---------	-------

Name	Species	Value
Benzoyl Peroxide	Rabbit	Minimal irritation
Benzoic Acid, C9-11-Branched Alkyl Esters	Rabbit	Minimal irritation
Calcium Sulfate	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Minimal irritation
Zinc Stearate	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	Minimal irritation
Ferric Ammonium Ferrocyanide	Rabbit	No significant irritation
Ferric Ferrocyanide	similar compounds	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Severe irritant
Benzoic Acid, C9-11-Branched Alkyl Esters	Rabbit	Mild irritant
Calcium Sulfate	Rabbit	Mild irritant
Ethylene Glycol	Rabbit	Mild irritant
Zinc Stearate	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	No significant irritation
Ferric Ammonium Ferrocyanide	Rabbit	Mild irritant
Ferric Ferrocyanide	similar compounds	No significant irritation

Skin Sensitization

Name	Species	Value
Benzoyl Peroxide	Guinea pig	Sensitizing
Benzoic Acid, C9-11-Branched Alkyl Esters	Guinea pig	Not classified
Calcium Sulfate	Guinea pig	Not classified
Ethylene Glycol	Human	Not classified
Zinc Stearate	Human	Not classified
Ferric Ammonium Ferrocyanide	Mouse	Not classified
Ferric Ferrocyanide	similar compounds	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Benzoyl Peroxide	In Vitro	Not mutagenic
Benzoyl Peroxide	In vivo	Not mutagenic
Benzoic Acid, C9-11-Branched Alkyl Esters	In Vitro	Not mutagenic
Benzoic Acid, C9-11-Branched Alkyl Esters	In vivo	Not mutagenic
Calcium Sulfate	In Vitro	Not mutagenic
Calcium Sulfate	In vivo	Not mutagenic
Ethylene Glycol	In Vitro	Not mutagenic
Ethylene Glycol	In vivo	Not mutagenic
Zinc Stearate	In Vitro	Not mutagenic
Ferric Ammonium Ferrocyanide	In Vitro	Not mutagenic
Ferric Ferrocyanide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Benzoyl Peroxide	Ingestion	Multiple	Not carcinogenic

		animal species	
Benzoyl Peroxide	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Ethylene Glycol	Ingestion	Multiple animal species	Not carcinogenic
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Benzoyl Peroxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for female reproduction	Rat	NOAEL 641 mg/kg/day	2 generation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for male reproduction	Rat	NOAEL 676 mg/kg/day	2 generation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for development	Rat	NOAEL 191 mg/kg/day	2 generation
Calcium Sulfate	Ingestion	Not classified for female reproduction	Rat	NOAEL 790 mg/kg/day	premating into lactation
Calcium Sulfate	Ingestion	Not classified for male reproduction	Rat	NOAEL 790 mg/kg/day	35 days
Calcium Sulfate	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,600 mg/kg/day	during organogenesis
Ethylene Glycol	Dermal	Not classified for development	Mouse	NOAEL 3,549 mg/kg/day	during organogenesis
Ethylene Glycol	Ingestion	Not classified for development	Mouse	LOAEL 750 mg/kg/day	during organogenesis
Ethylene Glycol	Inhalation	Not classified for development	Mouse	NOAEL 1,000 mg/kg/day	during organogenesis
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 1 mg/l	2 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene Glycol	Ingestion	heart nervous system kidney and/or bladder respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	liver	Not classified	Human	NOAEL Not available	poisoning and/or abuse
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	nervous system	Not classified	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 619 mg/kg/day	91 days
Calcium Sulfate	Ingestion	liver kidney and/or bladder heart endocrine system gastrointestinal tract hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 790 mg/kg/day	35 days
Ethylene Glycol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	heart hematopoietic system liver immune system muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	respiratory system	Not classified	Mouse	NOAEL 12,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	skin endocrine system bone, teeth, nails, and/or hair nervous system eyes	Not classified	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
Zinc Stearate	Ingestion	heart endocrine system gastrointestinal tract hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 1 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.005 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	respiratory system	Not classified	Rat	LOAEL 0.001 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	heart	Not classified	Rat	NOAEL 0.5 mg/l	2 weeks
Oxirane, Polymer with	Ingestion	liver kidney and/or	Some positive data exist, but the	Rat	NOAEL 145	90 days

Methyloxirane, Monobutyl Ether		bladder	data are not sufficient for classification		mg/kg/day	
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	heart endocrine system respiratory system	Not classified	Rat	NOAEL 3,770 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Organic peroxide

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Ethylene Glycol	107-21-1	Trade Secret <= 7.5
Zinc Stearate (ZINC COMPOUNDS)	557-05-1	Trade Secret 1 - 10
Benzoyl Peroxide	94-36-0	Trade Secret 30 - 60
Ferric Ferrocyanide (CYANIDES)	14038-43-8	Trade Secret <= 1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	28-0172-8	Version Number:	8.01
Issue Date:	02/10/25	Supersedes Date:	02/25/22

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com