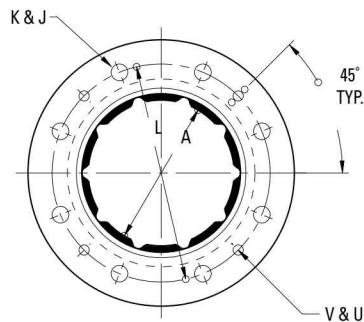


Flanged Bearing Drilling Diagram

STRUT OR AFT STERN TUBE BEARINGS



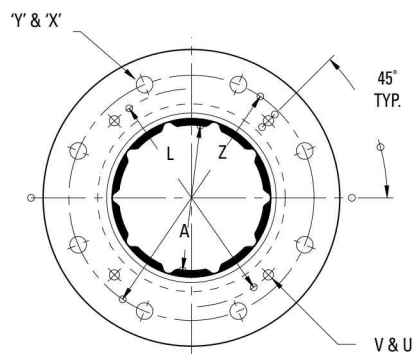
A = OD SHAFT OR SLEEVE
J = NO. OF HOLES (EQUALLY SPACED)
K = DRILL SIZE
L = BOLT CIRCLE DIAMETERS
U = NO. OF JACKSCREW HOLES (SPACED AS SHOWN)
V = JACKSCREW TAP SIZE

A	J	K	L	U	V
6	6	11/16	9	4	1/2
6 1/8	6	11/16	9 1/8	4	1/2
6 1/4	6	11/16	9 1/4	4	1/2
6 3/8	6	11/16	9 3/8	4	1/2
6 1/2	8	11/16	9 5/8	4	1/2
6 5/8	8	11/16	9 3/4	4	1/2
6 3/4	8	11/16	10	4	1/2
6 7/8	8	11/16	10 1/8	4	1/2
7	8	11/16	10 1/4	4	5/8

A	J	K	L	U	V
7 1/8	8	11/16	10 3/8	4	5/8
7 1/4	8	11/16	10 1/2	4	5/8
7 3/8	8	11/16	10 3/4	4	5/8
7 1/2	8	11/16	10 7/8	4	5/8
7 5/8	8	11/16	11	4	5/8
7 3/4	8	11/16	11 1/8	4	5/8
7 7/8	8	11/16	11 1/4	4	5/8
8	8	13/16	11 5/8	4	5/8
8 1/8	8	13/16	11 3/4	4	5/8
8 1/4	8	13/16	11 7/8	4	5/8
8 3/8	8	13/16	12	4	5/8
8 1/2	8	13/16	12 1/8	4	5/8
8 5/8	8	13/16	12 1/4	4	5/8
8 3/4	8	13/16	12 3/8	4	5/8
8 7/8	8	13/16	12 1/2	4	5/8
9	8	13/16	12 5/8	4	3/4
9 1/8	8	13/16	12 3/4	4	3/4
9 1/4	8	13/16	12 7/8	4	3/4
9 3/8	8	13/16	13	4	3/4
9 1/2	8	13/16	13 1/8	4	3/4
9 5/8	8	13/16	13 1/4	4	3/4
9 3/4	8	13/16	13 1/2	4	3/4
9 7/8	8	13/16	13 5/8	4	3/4
10	8	13/16	13 3/4	4	3/4
10 1/8	8	15/16	13 7/8	4	3/4
10 1/4	8	15/16	14	4	3/4
10 3/8	8	15/16	14 1/8	4	3/4
10 1/2	8	13/16	14 1/4	4	3/4
10 5/8	8	13/16	14 3/8	4	3/4
10 3/4	8	13/16	14 1/2	4	3/4
10 7/8	8	15/16	14 7/8	4	3/4
11	8	15/16	15 1/8	4	3/4
11 1/8	8	15/16	15 1/4	4	3/4

A	J	K	L	U	V
11 1/4	8	15/16	15 3/8	4	3/4
11 3/8	10	15/16	15 5/8	4	3/4
11 1/2	10	15/16	15 3/4	4	3/4
11 5/8	10	15/16	15 7/8	4	3/4
11 3/4	10	15/16	16	4	3/4
11 7/8	10	15/16	16 1/8	4	3/4
12	10	15/16	16 3/8	4	3/4
12 1/8	10	15/16	16 1/2	4	3/4
12 1/4	10	15/16	16 5/8	4	3/4
12 3/8	10	15/16	16 3/4	4	3/4
12 1/2	10	15/16	16 7/8	4	3/4
12 5/8	10	15/16	17	4	3/4
12 3/4	10	15/16	17 1/8	4	3/4
12 7/8	10	15/16	17 1/4	4	3/4
13	10	15/16	17 1/2	4	7/8
13 1/8	10	15/16	17 5/8	4	7/8
13 1/4	10	15/16	17 3/4	4	7/8
13 3/8	10	15/16	17 7/8	4	7/8
13 1/2	12	15/16	18	4	7/8
13 5/8	12	15/16	18 1/8	4	7/8
13 3/4	12	15/16	18 1/4	4	7/8
13 7/8	12	15/16	18 3/8	4	7/8
14	12	15/16	18 1/2	4	7/8
14 1/8	12	15/16	18 5/8	4	7/8
14 1/4	12	15/16	18 3/4	4	7/8
14 3/8	12	15/16	18 7/8	4	7/8
14 1/2	12	15/16	19 1/8	4	7/8
14 5/8	12	15/16	19 1/4	4	7/8
14 3/4	12	15/16	19 3/8	4	7/8
14 7/8	12	15/16	19 1/2	4	7/8
15	12	15/16	19 5/8	4	7/8

FORWARD STERN TUBE BEARINGS



A = OD SHAFT OR SLEEVE
X = NO. OF HOLES (EQUALLY SPACED)
Y = DRILL SIZE
L & Z = BOLT CIRCLE DIAMETERS
U = NO. OF JACKSCREW HOLES (SPACED AS SHOWN)
V = JACKSCREW TAP SIZE

A	X	Y	Z	L	U	V
6	8	11/16	10 1/8	9	4	1/2
6 1/8	8	11/16	10 1/8	9 1/8	4	1/2
6 1/4	8	11/16	10 1/8	9 1/4	4	1/2
6 3/8	8	11/16	10 1/8	9 3/8	4	1/2
6 1/2	8	13/16	11 3/8	9 5/8	4	1/2
6 5/8	8	13/16	11 3/8	9 3/4	4	1/2
6 3/4	8	13/16	12	10	4	1/2
6 7/8	8	13/16	12	10 1/8	4	1/2
7	8	13/16	12	10 1/4	4	5/8

A	X	Y	Z	L	U	V
7 1/8	8	13/16	12 3/8	10 3/8	4	5/8
7 1/4	8	13/16	12 3/8	10 1/2	4	5/8
7 3/8	8	13/16	12 3/8	10 3/4	4	5/8
7 1/2	8	13/16	12 3/4	10 7/8	4	5/8
7 5/8	8	13/16	12 3/4	11	4	5/8
7 3/4	8	13/16	12 3/4	11 1/8	4	5/8
7 7/8	8	13/16	13 1/8	11 1/4	4	5/8
8	8	13/16	13 1/8	11 5/8	4	5/8
8 1/8	8	13/16	13 1/8	11 3/4	4	5/8
8 1/4	8	13/16	13 1/2	11 7/8	4	5/8
8 3/8	8	13/16	13 1/2	12	4	5/8
8 1/2	8	13/16	13 1/2	12 1/8	4	5/8
8 5/8	8	13/16	13 7/8	12 1/4	4	5/8
8 3/4	8	13/16	13 7/8	12 3/8	4	5/8
8 7/8	8	13/16	13 7/8	12 1/2	4	5/8
9	8	13/16	14 1/4	12 5/8	4	3/4
9 1/8	8	13/16	14 1/4	12 3/4	4	3/4
9 1/4	8	13/16	14 1/4	12 7/8	4	3/4
9 3/8	8	13/16	14 5/8	13	4	3/4
9 1/2	8	13/16	14 5/8	13 1/8	4	3/4
9 5/8	8	13/16	14 5/8	13 1/4	4	3/4
9 3/4	8	13/16	15	13 1/2	4	3/4
9 7/8	8	13/16	15	13 5/8	4	3/4
10	8	13/16	15	13 3/4	4	3/4
10 1/8	8	15/16	15 3/4	13 7/8	4	3/4
10 1/4	8	15/16	15 3/4	14	4	3/4
10 3/8	8	15/16	15 3/4	14 1/8	4	3/4
10 1/2	8	15/16	16 1/8	14 1/4	4	3/4
10 5/8	8	15/16	16 1/8	14 3/8	4	3/4
10 3/4	8	15/16	16 1/8	14 1/2	4	3/4
10 7/8	8	15/16	16 1/2	14 7/8	4	3/4
11	8	15/16	16 1/2	15 1/8	4	3/4
11 1/8	8	15/16	16 1/2	15 1/4	4	3/4

A	X	Y	Z	L	U	V
11 1/4	8	15/16	16 7/8	15 3/8	4	3/4
11 3/8	8	15/16	16 7/8	15 5/8	4	3/4
11 1/2	8	15/16	16 7/8	15 3/4	4	3/4
11 5/8	12	15/16	17 1/4	15 7/8	4	3/4
11 3/4	12	15/16	17 1/4	16	4	3/4
11 7/8	12	15/16	17 1/4	16 1/8	4	3/4
12	12	15/16	17 5/8	16 3/8	4	3/4
12 1/8	12	15/16	17 5/8	16 1/2	4	3/4
12 1/4	12	15/16	17 5/8	16 5/8	4	3/4
12 3/8	12	15/16	18	16 3/4	4	3/4
12 1/2	12	15/16	18	16 7/8	4	3/4
12 5/8	12	15/16	18	17	4	3/4
12 3/4	12	15/16	18 3/8	17 1/8	4	3/4
12 7/8	12	15/16	18 3/8	17 1/4	4	3/4
13	12	15/16	18 3/8	17 1/2	4	7/8
13 1/8	12	15/16	18 7/8	17 5/8	4	7/8
13 1/4	12	15/16	18 7/8	17 3/4	4	7/8
13 3/8	12	15/16	18 7/8	17 7/8	4	7/8
13 1/2	12	15/16	19 1/4	18	4	7/8
13 5/8	12	15/16	19 1/4	18 1/8	4	7/8
13 3/4	12	15/16	19 1/4	18 1/4	4	7/8
13 7/8	12	15/16	19 5/8	18 3/8	4	7/8
14	12	15/16	19 5/8	18 1/2	4	7/8
14 1/8	12	15/16	19 5/8	18 5/8	4	7/8
14 1/4	12	15/16	20	18 3/4	4	7/8
14 3/8	12	15/16	20	18 7/8	4	7/8
14 1/2	12	15/16	20	19 1/8	4	7/8
14 5/8	12	15/16	20 3/8	19 1/4	4	7/8
14 3/4	12	15/16	20 3/8	19 3/8	4	7/8
14 7/8	12	15/16	20 5/8	19 1/2	4	7/8
15	12	15/16	20 5/8	19 5/8	4	7/8