

Item	Part Number	Description	Qty	HF Regular Kit	HF Master Kit
1	HT-1085	T-Handle	1		
2	RG-3037-A	Washer	2		
3	037-075-8	Seal	1	X	X
4	HF-C	Cylinder	1		
5	HF-20	Cam Assembly	1		
6	1420X114HS	Screw	2		
7	1420X34RB	Screw	3		
8	HF-28	Bridge	1	X	X
9	HC-5	Check Plate	1	X	X
10	HF-1	Gasket & Spring	1	X	X
11	HC-2-A	Valve Cover	1		
12	1032X58HS	Screw	6		
13	HA-1	Discharge, 90-degree	1		
14	HA-11	Discharge Bracket	1		
15	1420HS	Hex Nut	6		
16	H-27-A	Joker Valve	1	X	X
17	HF-21	Shaft	1		
18	HF-10	Piston & Ring Assy	1		X
19	HE-8	Gasket	1	X	X
20	HF-22-B	Base, bronze	1		
21	1827HB	Drain Plug	1		
22	H-6	Gasket	1		X
23	16S	Washer	4		
24	1420X2HS	Bolts	4		
25	HF-26	Spring	1		
26	4967	Bowl	1		

ITEMS 1-19 CONSTITUTE THE ACTUAL PUMP ASSEMBLY

For service assistance/information call 410.604.3800 and ask for Sanitation Service Department. After hours, go to www.groco.net.

HF Parts and Assembly

