

Installation instructions

Parts Included:

- Vault garboard flange
- Vault drain plug
- transom gasket
- 3ea #6 stainless screws

Tools Needed:

- Drill motor
- 7/64" drill bit



V A U L T

GUARD AGAINST SINKING

by **SEAVIEW**

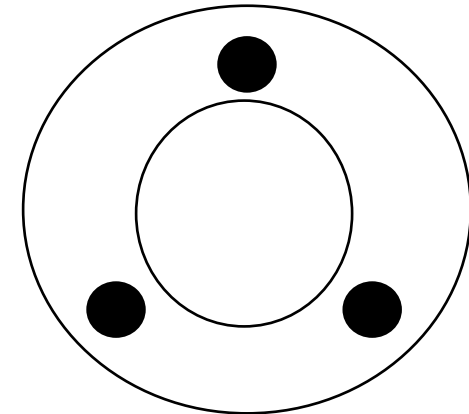
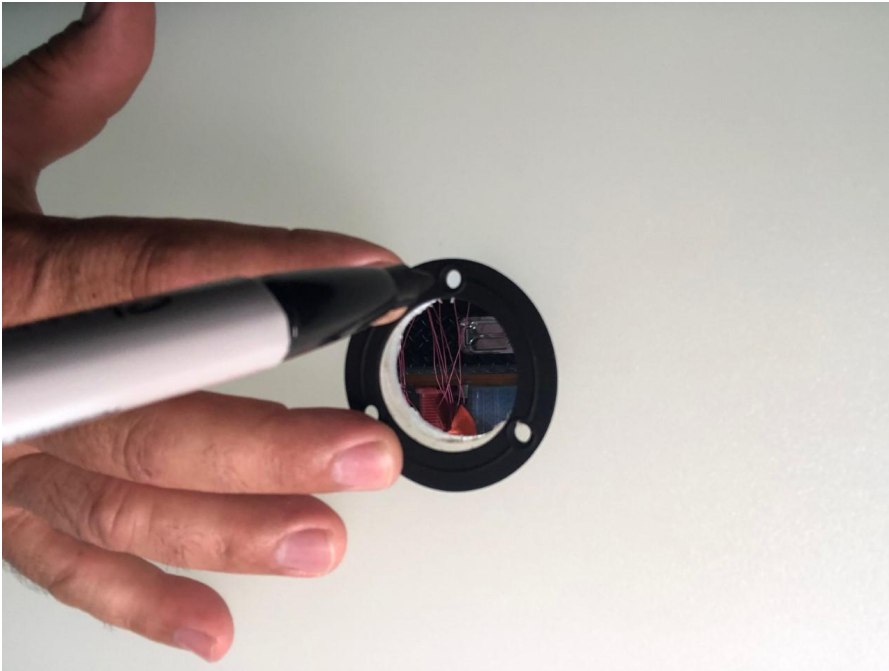
Installation Guide

Installing a Vault PRO on new boat builds requires the use of a hole saw to drill out the transom drain hole. TOP TIP - we recommend using a 1 3/8" diameter hole saw which is the optimum size for the garboard size. Using a hole saw bit, drill out the transom drain hole in the pre-selected location.



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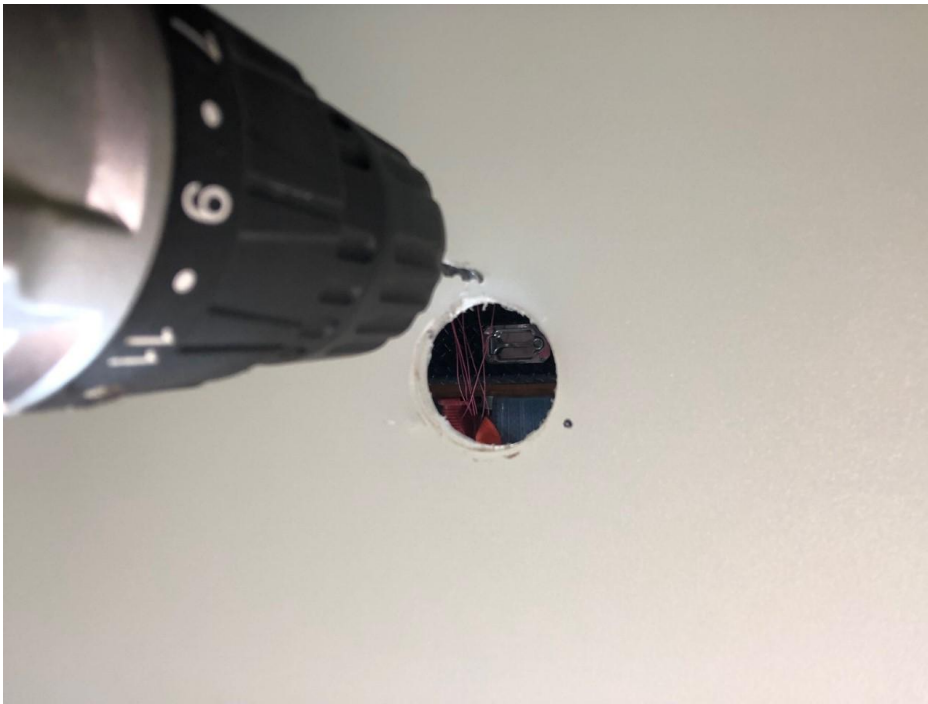
Use the intelPlug gasket as a template and Sharpie™ to mark the 3 mounting holes. Take care to center the gasket evenly.
TOP TIP – always place 2 holes facing down and 1 hole directly up in triangle fashion.



2 holes facing down and
1 hole directly up

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Use a 7/64" drill bit as it is the exact bit required for the #6 stainless mounting screws. Using the 3 Sharpie marks, drill the mounting holes to 3/4" depth. TOP TIP – to ensure that the gelcoat does not spider web and crack, use a Dremel™ tool and sanding rotary bit to dress each of the 3 holes before the #6 screws are made up.



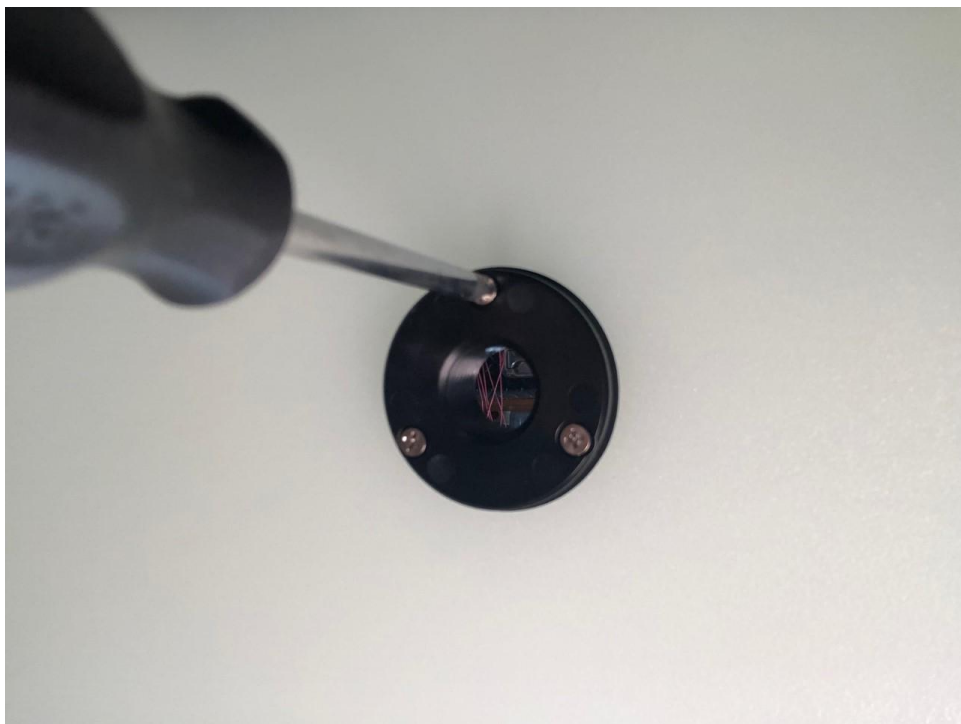
V A U L T

GUARD AGAINST SINKING

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Installation Guide

Install the Vault garboard ensuring that the gasket is fitted between the garboard and the transom. TOP TIP – drive the top screw first followed by the other two screws. Using your index finger, feel around the garboard and the transom to confirm the gasket has seated and the garboard is water tight. DO NOT OVERTIGHTEN the screws, this will cause the garboard and gasket to deform.



Installation Guide

Thread in the Vault drain plug and tighten until you feel the o-ring on the threads seat.

Your drain plug is now upgraded!!!

