ITW Engineered Polymers

SAFETY DATA SHEET

1. Identification

Product identifier **Marine-Tex Flex Set - Resin**

Other means of identification

SKU# RM321R

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	ITW Engineered Polymers	
Address	130 Commerce Drive Montgomeryville, PA 18936 United States	
Telephone	Customer Service	215-855-8450
Website	www.itwcoatings.com	
E-mail	orders@itwcoatings.com	
Contact person	EHS Department	
Emergency phone number	CHEMTREC	800-424-9300
	International	703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements

Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Specific treatment (see this label). If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store away from incompatible materials.

Disposal Not available.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)		25068-38-6	30 - 60
DINONYLPHENOL, BRANCHED		84962-08-3	10 - 30
Butylated bisphenol A epoxy resin		71033-08-4	5 - 10
Crystalline SiO2 (Quartz)		14808-60-7	0.1 - 1
Other components below reportable levels			> 15

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash off with soap and plenty of water. If skin irritation or rash occurs: Get medical advice/attention. For minor skin contact, avoid spreading material on unaffected skin.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

Most important symptoms/effects, acute and delayed Irritation of eyes and mucous membranes. May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. If you feel unwell, seek medical advice (show the label where possible). Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Water runoff can cause environmental damage.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Do not touch or walk through spilled material. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Collect spillage. Prevent product from entering drains. Following product recovery, flush area with water.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Avoid contact with skin. Avoid contact with eyes. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities Keep container tightly closed. Store in a cool, dry place out of direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Crystalline SiO2 (Quartz) (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Crystalline SiO2 (Quartz) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Crystalline SiO2 (Quartz) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

Appropriate engineering controls Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.

Physical state Solid.

Form Paste.

Color White.

Odor Not available.

Odor threshold Not available.

pH 7

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point > 300.0 °F (> 148.9 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure	0.00001 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.16 g/cm3 estimated
Flammability class	Combustible IIIB estimated
Specific gravity	1.16 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Due to lack of data the classification is not possible.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Due to lack of data the classification is not possible.
Symptoms related to the physical, chemical and toxicological characteristics	Irritant effects.

Information on toxicological effects

Acute toxicity	May cause allergic skin reaction.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Due to lack of data the classification is not possible.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Due to lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Crystalline SiO2 (Quartz) (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Crystalline SiO2 (Quartz) (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity	Due to lack of data the classification is not possible.

Specific target organ toxicity - single exposure	Due to lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to lack of data the classification is not possible.
Aspiration hazard	Due to lack of data the classification is not possible.

12. Ecological information

Ecotoxicity	Toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available for this product.
Mobility in soil	Not available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

UN number	UN3077
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (Epoxy Resin)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN3077
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy Resin)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

IATA; IMDG

Marine pollutant

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Crystalline SiO2 (Quartz) (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Crystalline SiO2 (Quartz) (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Crystalline SiO2 (Quartz) (CAS 14808-60-7)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Crystalline SiO2 (Quartz) (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-10-2015

Version # 01

HMIS® ratings
Health: 1
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 1
Flammability: 1
Instability: 0

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision Information
Product and Company Identification: Product and Company Identification
Composition / Information on Ingredients: Component Summary
Physical & Chemical Properties: Multiple Properties
Transport Information: Material Transportation Information
Regulatory Information: United States

SAFETY DATA SHEET

1. Identification

Product identifier **Marine-Tex Flex Set - Hardener**

Other means of identification

SKU# RM321H

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	ITW Engineered Polymers	
Address	130 Commerce Drive Montgomeryville, PA 18936 United States	
Telephone	Customer Service	215-855-8450
Website	www.itwcoatings.com	
E-mail	orders@itwcoatings.com	
Contact person	EHS Department	
Emergency phone number	CHEMTREC	800-424-9300
	International	703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

Signal word Warning

Hazard statement Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear eye/face protection. Wear protective gloves/protective clothing.

Response If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Specific treatment (see this label). Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store away from incompatible materials.

Disposal Not available.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information % of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute dermal toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
DINONYLPHENOL, BRANCHED		84962-08-3	10 - 30
1-(2-aminoethyl)piperazine		140-31-8	5 - 10
Triethylolamine		102-71-6	5 - 10
Piperazine		110-85-0	1 - 5
Triethylenetetraamine (TETA)		112-24-3	1 - 5
Other components below reportable levels			> 30

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash off with soap and plenty of water. If skin irritation or rash occurs: Get medical advice/attention. For minor skin contact, avoid spreading material on unaffected skin.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

Most important symptoms/effects, acute and delayed Irritation of eyes and mucous membranes. May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not get this material in contact with skin. Do not taste or swallow. Avoid contact with eyes. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities Keep container tightly closed. Store in a cool, dry place out of direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Piperazine (CAS 110-85-0)	TWA	0.03 ppm	Inhalable fraction and vapor.
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Triethylenetetraamine (TETA) (CAS 112-24-3)	TWA	6 mg/m3
		1 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

US WEEL Guides: Skin designation

Triethylenetetraamine (TETA) (CAS 112-24-3) Can be absorbed through the skin.

Appropriate engineering controls Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.

Physical state Solid.

Form Paste.

Color Amber

Odor Ammoniacal.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 63.68 °F (17.6 °C) estimated

Initial boiling point and boiling range 432 °F (222.22 °C) estimated

Flash point 200.0 °F (93.3 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%)	Not available.
Vapor pressure	0.04 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.05 g/cm3 estimated
Flammability class	Combustible IIIB estimated
Specific gravity	1.05 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Due to lack of data the classification is not possible.
Skin contact	Harmful in contact with skin. May cause an allergic skin reaction. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Irritant effects.

Information on toxicological effects

Acute toxicity	Harmful if swallowed. Harmful in contact with skin. May cause allergic skin reaction.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Due to lack of data the classification is not possible.
Skin sensitization	May cause an allergic skin reaction. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Due to lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Triethylolamine (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity Due to lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to lack of data the classification is not possible.

Aspiration hazard Due to lack of data the classification is not possible.

Chronic effects May be harmful if absorbed through skin.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Not expected to be harmful to aquatic organisms.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available for this product.

Partition coefficient n-octanol / water (log Kow)

Piperazine	-1.17
Triethylolamine	-1

Mobility in soil Not available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

1-(2-aminoethyl)piperazine (CAS 140-31-8)
Piperazine (CAS 110-85-0)
Triethylenetetraamine (TETA) (CAS 112-24-3)
Triethylolamine (CAS 102-71-6)

US. New Jersey Worker and Community Right-to-Know Act

1-(2-aminoethyl)piperazine (CAS 140-31-8)
Piperazine (CAS 110-85-0)
Triethylenetetraamine (TETA) (CAS 112-24-3)
Triethylolamine (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

1-(2-aminoethyl)piperazine (CAS 140-31-8)
Piperazine (CAS 110-85-0)
Triethylenetetraamine (TETA) (CAS 112-24-3)
Triethylolamine (CAS 102-71-6)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-10-2015

Version # 01

HMIS® ratings Health: 2
Flammability: 2
Physical hazard: 1

NFPA ratings Health: 2
Flammability: 2
Instability: 1

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision Information Product and Company Identification: Product and Company Identification
Physical & Chemical Properties: Multiple Properties
Regulatory Information: United States
GHS: Classification