

Constant Torque Clamps



730 Series

Virtually all rubber hose compresses (cold flow) after installation of clamping device, resulting in an almost immediate torque loss that can exceed 80% of installation torque. Similarly, virtually all metal connections expand as a system heats up, and then contracts as the system cools. Conventional worm gear, T-bolt, and other clamps are passive, in that expansion or contraction of components cannot be compensated for with out re-tightening or loosening the clamps. This clamping system is an "active" clamping mechanism, which monitors and then compensates for the changes by actually changing diameter through a unique worm gear Belleville assembly. 3 Year Warranty.

Specifications: Recommend max. torque - smaller id. sizes up to 730-3000 - 30 to 70 in.-lbs larger id. sizes above 730-3000 - 50 to 120 in.-lbs

Construction:

Band & Housing: 304 Stainless Steel 5/8" Wide Band **Bellville Spring Washers & Screw:** 401 Stainless Steel

| Part No. | HOSE I.D. | HOSE O.D. |
|----------|------------------|------------------|
| 730-0340 | 3/8" TO 7/8" | 0.6875" TO 1.25" |
| 730-1000 | 1" TO 1-1/8" | 1.00" TO 1.75" |
| 730-1140 | 1" TO 1-1/2" | 1.25" TO 2.125" |
| 730-1120 | 1-1/4" TO 2" | 1.75" TO 2.625" |
| 730-2000 | 1-7/8" TO 2-1/2" | 2.25" TO 3.125" |
| 730-2120 | 2-3/8" TO 3" | 2.75" TO 3.625" |
| 730-3000 | 2-3/4" TO 3-1/4" | 3.25" TO 4.125" |
| 730-3120 | 3-1/4" TO 3-1/2" | 3.75" TO 4.625" |
| 730-4000 | 4" | 4.25" TO 5.125" |
| 730-4120 | 4-1/8" TO 4-1/2" | 4.75" TO 5.625" |

| Part No. | HOSE I.D. | HOSE O.D. |
|-----------|--------------|-------------------|
| 730-5000 | 5" TO 5-1/8" | 5.25" TO 6.125" |
| 730-5120 | 5-1/2" | 5.75" TO 6.625" |
| 730-6000 | 6" | 6.25" TO 7.125" |
| 730-8000 | 8" | 8.25" TO 9.125" |
| 730-10000 | 10" | 10.35" TO 11.25" |
| 730-12000 | 12" | 12.35" TO 13.225" |
| 730-14000 | 14" | 14.35" TO 15.225" |
| 730-16000 | 16" | 16.35" TO 17.225" |
| 730-18000 | 18" | 18.35" TO 19.225" |
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